

**CUSTOM-BILT
METALS**

LAST-TIME® Brand Products



NOW WITH TEFLON® SURFACE PROTECTOR, OUR GUTTERS LAST A LIFETIME. GUARANTEED.

Aluminum and steel gutter products by Custom-Bilt Metals are available in a variety of colors and finished with Dura Coat XT-10. This paint contains TEFLON® surface protector, an industry-leading improvement that ensures our gutters will look better, stay cleaner and last longer than any other painted gutter.

The surface of Dura Coat XT-10 is harder and stronger, so it lasts longer and resists scratching, fading, salt and pollution. The coating is exceptionally tough, yet flexible enough to be embossed and easily take a 1-T bend in roll forming.

Now with TEFLON® surface protector, the coating's slippery surface easily repels dirt and resists tiger striping. Cleanup is as easy as aiming a garden hose.

Rain gutters from Custom-Bilt Metals with Dura Coat XT-10 and TEFLON® surface protector have a lifetime warranty with one ownership transfer.

PERFORMANCE CHARACTERISTICS

SPECIFICATION	TEST		RESULTS
ASTM D-523	60° Specular Gloss	10-80	Gardner 60° meter or equivalent.
NCCA II-12	Pencil Hardness	H-2H	No break in the film.
NCCA II-10	Post Forming 180° Bend	1-T to 2-T	No pick off with Scotch #610 tape.
ASTM D-2794	Reverse Impact, 60-80 Inch Pounds	Passes	No pick off with Scotch #610 tape.
ASTM G-53	Q.U.V. Weatherometer, 500 Hours	Passes	No objectionable chalking per ASTM D-659, color change per ASTM D-2244 or blistering per ASTM D-714.
ASTM D-2247	Humidity, 1000 Hours, At 100°F and 100% Humidity	Passes	Less than 5% No. 8 blisters.
ASTM B-117	Salt Spray 750 Hours, 5% Salt Solution	Passes	Less than 5% No. 6 blisters and less than 1/8" creep or tape off from the scribe per ASTM D-1654.
ASTM D-2244-89	45° So. Florida Exposure, 10 Years, Color Retention	Passes	No objectionable color change.
ASTM D-659-86	45° So. Florida Exposure, 10 Years, Chalk Resistance	Passes	No objectionable gloss loss or chalking.
EMMAQUA	Accelerated Weathering, 1,000,000 Langleys Sun 10 Arizona Exposure	Passes	No objectionable gloss loss, chalking, color change or blistering.



800.826.7813
www.CustomBiltMetals.com

TEFLON® is a registered trademark of DuPont. Only DuPont makes TEFLON®.

RAIN GUTTER PRODUCTS WITH
TEFLON® SURFACE PROTECTOR

COLOR SELECTOR



Low Gloss White*



High Gloss White*



Satin White*



Almond*



Classic Cream*



Adobe Tan*



Ivory*



Heritage Cream*



Peach



Pebblestone Clay*



Woodbeige



Buckskin Brown*



Beaver Brown*



Bronze



Weathered Copper*



Musket*



Weathered Bronze



Royal Brown*



Colonial Red*



Black*



Storm Gray*



Old Town Gray*



Colonial Gray*



C.B. Blue



Tahoe Blue*



Sea Blue



Marine Green*



Spanish Green



Leaf Green*



Forest Green*

All colors contain dirt-resistant TEFLON® surface protector. Colors shown here approximate finished colors as accurately as possible. However, colors may vary, and will also appear different on aluminum than they do on steel. Actual color samples on the appropriate metal choice are available upon request.

All colors are available in aluminum. Colors with (*) are available in steel. Color selection and materials vary by region. Please contact Custom-Bilt Metals for availability.

Make sure you're getting genuine parts with TEFLON® surface protector by requesting your lifetime warranty certificate.

Call 1.800.826.7813 or email us at info@custombiltmetals.com www.CustomBiltMetals.com



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